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Table of Contents

| Safety Considerations and Warnings | 2 |
|--|-------|
| Pre-operating Instructions | 3 |
| Connecting Operating instructions / Burner Setup | 4-7 |
| Operating Instructions | 8-10 |
| Maintenance | 11-12 |
| Specifications | 13 |
| Troubleshooting | 14-17 |
| Warranty policy | 18 |
| Service Bulletins | 19 |
| Illustrated Parts List | 20-33 |
| Electrical wiring diagram | 34-35 |

SAFETY CONSIDERATIONS AND WARNINGS

Please read this manual completely before installing or operating your Dynablast pressure washer or steam cleaner.

Professional Service Required: Incorrect installation or misuse of this equipment could result in server personal injury or death from heavy smoke, fire or explosion.

Nocuous gas hazard: Never run the unit in an enclosed area. Exhaust fumes contain carbon monoxide a poisonous, odorless, tasteless, invisible gas that can lead to loss of life. Always ensure this machine has proper ventilation for both the exhaust gases and the required combustion air.

Explosion hazard: This machine is designed to work with No.1 or No. 2 fuel oil. Never use gasoline, crankcase oil, or any oil that might contain gasoline. An explosive condition could result.

Water injection hazard: High pressure water if directed at any part of your body can tear through skin this can lead to water injection, which is a very dangerous condition that can lead to loss of limb, or even loss of life. Never direct high pressure spray towards persons or animals.

Burn hazard: This machine has the ability to product super heater water (steam). As a result all components downstream of the heater module will be extremely hot. Care needs to be observed when handling parts of this machine, to avoid burns. Always wear protective clothing (gloves, long sleeves and paints, protective eyewear safety shoes...etc)

Shock hazard: Never direct high pressure spray towards any live electrical equipment or outlets. A severe shock and personal injury may result

OUTDOOR USE ONLY!

▲ DO NOT USE GASOLINE, CRANKCASE DRAININGS, OR OIL CONTAINING GASOLINE OR SOLVENTS

 $\underline{\wedge}$ THIS MACHINE IS NOT TO BE CONNECTED TO A TYPE "B"GAS VENT

WARNING: RISK OF INJECTION OR SEVERE INJURY. KEEP CLEAR OF NOZZLE. DO NOT DIRECT DISCHARGE STREAM AT PERSONS.THIS EQUIPMENT IS TO BE USED BY TRAINED OPERATORS

PRE-OPERATING INSTRUCTIONS

Arrange with a qualified electrician to install a properly grounded, if negative & positive power wires lengths are extended increase gauge size of wire.

Protect the receptacle from splashes, the recommended high above the ground is a minimum four feet, or as recommended by the local code.

A ground fault circuit interrupter (GFCI) is highly recommended for any electrically power machine that is associated with water.

Ensure that the power requirements of the machine are met. Low or under voltage may lead to premature failure of the burner motor.

IMPORTANT!

Ensure gauge size is correct for 12V DC circuit.

Do not cut off the ground pin. The operator will be exposed to a shock hazard.

Keep electrical cords and connections dry at all times.

Use only #1 or #2 fuel oil with this burner.

Although no accessories are supplied with this heater module, It is imperative that the correct gun be used for the correct application. Below are examples of what should be used and for what purpose.

It is critical that when using steam, there is no trigger or valve that will trap the steam.



CONNECTING AND INSTALLATION INSTRUCTIONS

Stationary Installations

Ensure that any required plumbing, electrical, and exhaust venting work is done by authorized trade's people in accordance with local regulations.

<u>Caution</u>: If the heater module is left unused for extended periods in sub-zero temperature, a column of freezing air can build up in the venting system. If the building has a negative pressure condition, some of the freezing air will be drawn over the draft hood, spilling onto the heating coil causing water in the coil to freeze, which may eventually cause coil to rupture. Have installer ensure that correct draft conditions are maintained to prevent this. Or if the heater module is installed on a remote service vehicle steps need to be taken to ensure the heater module if properly winterized at all times when not in use.

Remote piping

If you are installing permanent piping runs from your Dynablast unit to remote wash locations, use only Schedule 80 pipe and heavy duty fittings rated for the operating pressure of your pumping module or use pressure or steam rated reinforced flexible hose suitable for the operating pressure.

Relief Valve

The units come complete with pressure relief valve fitted. The relief valve is extra protection against damage that could be caused by malfunctioning controls or excessive water pressure.

Protection from Freezing

If your unit is likely to be exposed to freezing temperatures, it can be extensively damaged by water freezing inside the machine. Freezing can cause the heat exchanger coil to split. Freezing can cause pump heads to crack. Damage from equipment freeze up is not covered by warranty. The most dependable approach to cold weather protection for your machine is to not expose it to freezing temperatures. If you must risk freezing the unit, it should either have all of the water drained from the complete unit or the complete unit should be filled with a suitable antifreeze solution.

Burner Set up

Plan your installation carefully before you begin. Determine how you are going to supply fuel (#1 or #2 fuel oil) and electricity (if applicable) to the unit. The fuel tank for the heater module needs to be located near enough to the module to ensure proper drawing conditions are met for the fuel pump. This module uses a 2 line fuel system (one feed line, one return line). Connect the feed line to the inlet connection of the fuel strainer (as shown below). Connect the return line (that will return fuel back to your fuel supply tank) Fuel line should be a minimum of ¹/₄" inside diameter, flexible hose. The maximum vertical high of the suction line is 6 ft, and a total length of 40 ft. no copper tubing should be used.

Fuel hook up HV690F-12V



If the heater module will be mounted in a remote service vehicle, it must be mounted to a ridged part of the frame to ensure adequate support. Keep in mind the heat exchanger coil is very heavy with a great deal of mass towards to top of the coil.

Water connections for HV690F-12V



Connect you high pressure washing hose, or you low pressure high temperature steam hose to the out lets of the heater module as indicated above.

Electrical Requirements.

HV690F-12V

Voltage: 13.5 VDC

Full load amps: 18.75 amps

Recommended wire gauge: as suggested in the chart below

| | 250-300 | 4-ga. | 2-ga. | 2-ga. | 1/0-ga. | 1/0-ga. | 1/0-ga. | 2/0-ga. |
|---------|---------|------------|------------|------------|------------|------------|------------|------------|
| | 200-250 | 4-ga. | 4-ga. | 2-ga. | 2-ga. | 1/0-ga. | 1/0-ga. | 1/0-ga. |
| | 150-200 | 6 or 4-ga. | 4-ga. | 4-ga. | 2-ga. | 2-ga. | 1/0-ga. | 1/0-ga. |
| | 125-150 | 8-ga. | 6 or 4-ga. | 4-ga. | 4-ga. | 2-ga. | 2-ga. | 2-ga. |
| S | 105-125 | 8-ga. | 8-ga. | 6 or 4-ga. | 4-ga. | 4-ga. | 4-ga. | 2-ga. |
| Amperes | 85-105 | 8-ga. | 8-ga. | 6 or 4-ga. | 4-ga. | 4-ga. | 4-ga. | 4-ga. |
| du | 65-85 | 10-ga. | 8-ga. | 8-ga. | 6 or 4-ga. | 4-ga. | 4-ga. | 4-ga. |
| A | 50-65 | 10-ga. | 10-ga. | 8-ga. | 8-ga. | 6 or 4-ga. | 6 or 4-ga. | 4-ga. |
| | 35-50 | 10-ga. | 10-ga. | 10-ga. | 8-ga. | 8-ga. | 8-ga. | 6 or 4-ga. |
| | 20-35 | 12-ga. | 10-ga. | 10-ga. | 10-ga. | 10-ga. | 8-ga. | 8-ga. |
| | 0-20 | 12-ga. | 12-ga. | 12-ga. | 12-ga. | 10-ga. | 10-ga. | 10-ga. |
| | | 0-4 ft. | 4-7 ft. | 7-10 ft. | 10-13 ft. | 13-16 ft. | 16-19 ft. | 19-22 |
| | | | | Length | in feet | | | |

Fuel supply:

The supply of fuel for the burner should be uninterupted, or continous. This burner uses a 2 fuel line system, (supply and return). The supply and return lines are to be as short and direct as possible limiting the vertical suction lift (also consider the fuel level of the tank will drop over time). We recommend the vertical lift not to be more that 8'. There is a fuel filter with a water seperator. This should be inspected regualry and maintined. (refer to the maintenance schedule)

OPERATING INSTRUCTIONS

<u>WARNING:</u> IF YOU DO NOT FOLLOW THESE INSTRUCTIONS EXACTLY, A FIRE OR EXPLOSION MAY RESULT CAUSING PROPERTY DAMAGE, PERSONAL INJURY OR LOSS OF LIFE. DO NOT TAMPER WITH FACTORY INSTALLED CONTROLS.

BEFORE YOU TURN ON THE BURNER

Ensure the following; You have an adequate supply of #1 or #2 fuel oil.

- 1) Your electrical supply is adequate.
- 2) Your supply pump is properly hooked up.
- 3) Your trigger gun or steam gun is hooked up, and you've selected the correct function on the control panel for the type of gun you will be using. (illustrated below)

To operate high pressure hot water system

- a) Connect a high pressure hose, gun and lance to the high pressure side of the outlet of the heat exchanger.
- b) Select the high pressure setting on the control panel (as shown below)



c) Set the high pressure ball valves into the high pressure mode configuration (closing the steam side valve and opening the high pressure side) as illustrated below.



d) Be sure water can flow to the heater coil before turning on burner switch. Start the pumping unit involved until a steady stream of water is flowing from the spray gun (holding the spray gun open. Turn burner switch to "ON" position. Burner will ignite and remain in operation as long as there is sufficient water flow to satisfy the flow switch and temperature limit control. To shut off main burner, turn burner switch to "OFF".

Holding the gun/wand with both hands, pull the trigger gun open and check for proper operation and then proceed with your cold water washing task.

Shutdown Procedure

• Turn the burner control switch to the "OFF" position and continue to run water through the unit until the heater coil is completely cooled to inlet water temperature. This procedure reduces the tendency of scale to accumulate inside the heat exchanger coil.

If using a trigger gun (only on high pressure mode) after the high pressure pumping unit has been turned off. Pull the trigger of the gun to relieve any trapped high pressure.

- Disconnect the gun/wand from the outlet hose and drain the water from the gun/wand by holding the trigger gun open and pouring any water out backwards through the gun.
- If you want to wash with hot water or you want to steam clean, turn the burner control switch to the ON position. The burner will only operate if there is water flowing past the flow switch mounted under the heater module.

Using the Steam Option

WARNING: IT IS VERY UNSAFE TO OPERATRE ANY PRESSURE WASH EQUIPMENT IN STEAM MODE WITH A TRIGGER GUN OR ANY OTHER TYPE OF VALVE ON THE OUTLET SIDE OF THE UNIT. ALWAYS INSTALL THE OPEN STEAM WAND BEFORE SETTING THE UNIT TO PRODUCT STEAM.

- a) Install a steam rated hose and open flow through gun on only the steam the side of the outlet.
- b) Change the valve setting for the steam configuration (as shown)



Steam hose must be rated for steam, and must only be used for steam and not for high pressure washing.

Before adjusting the machine to produce steam output, remove the pressure washer trigger gun/wand and install the open steam clean wand.

After installing the steam wand and Hose, turn the pressure adjustment control down to 350 psi. Using the steam wand with the pressure turned down to 350 psi reduces the volume of water flowing through the heater coil thereby raising the outlet temperature from the coil. A temperature gauge is mounted at the coil outlet.

Steam operation continued.

c) Select the steam setting on the control panel.



- d) Set the thermostat for desired steam temperature.
- e) Reduce the amount of water inlet flow by adjusting the pressure setting of you high pressure pump. This will allow a higher percentage of water to bypass back to the feed tank.
- f) Be sure water can flow to the heater coil before turning on burner switch. Start the pumping unit involved until a steady stream of water is flowing from the steam nozzle. Turn burner switch to "ON" position. The burner will ignite and remain in operation as long as there is sufficient water flow to satisfy the flow switch and temperature limit control.

Shutdown Procedure

Turn thermostat to "OFF" position and then continue to run water through the unit until the heater coil is completely cooled to inlet water temperature. This procedure reduces the tendency of scale to accumulate inside the heat exchanger coil

<u>Note:</u> When replacing the outlet hose on a machine equipped with a combination steam option, always use a factory supplied replacement hose or an acceptable alternative. Failure to use the correct hose could result in hose failure and severe burn injuries.

WARNING: Any metal parts that are exposed to the flow of the superheated water, such as the steam wand and hose couplings, become very hot during steam operation. Exercise extreme caution around these parts and wear protective clothing.

<u>Caution:</u> DO NOT attempt to start the burner when excess fuel has accumulated, or when the heat exchanger coil is full of vapors, or when the combustion chamber is hot.

Vapor-Filled combustion chamber: Allow the unit to cool off and all vapors to dissipate before attempting an- other start

Oil flooded combustion Chamber: Shut off the electrical power and the oil supply to the burner, then clear all accumulated oil before continuing

When changing nozzles, always cool down water coil then turn off the machine, release high pressure trapped inside, latch the trigger lock on the gun. Always point the nozzle away from you during this process. Never point the nozzle towards any other persons or animals. Ensure the replacement nozzle is firmly secured in it's position before you start washing.

Maintenance

To remove any loose rust or scale which could become loose and clog the outlet nozzle or affect normal pump operation, flush the machine for about two minutes prior to using it for the first time and again if the machine has not been used for a few days. Flush the machine by removing the nozzle from the wand or by removing the complete gun/wand assembly from the output hose and then turning on the pumping module. (It is not necessary to operate the heater while you are flushing the unit.)

High pressure nozzle replacement interval: replace the high pressure nozzle whenever there is a noticeable drop in performance. Use the correct size orifice than matches the out flow rate and pressure of the pumping unit.

High pressure hose maintenance check: visually inspect high pressure hoses dally. Check for any sections of the hose that have signs of abrasion on the out sleeve. Ignoring this could lead to a hose rupture, or high pressure pin hole leak.

Water Hardness and Scale Buildup

Units operated in areas with "hard" or high mineral content water supply are often prone to developing a scale buildup within the heat exchanger coil (similar to deposits seen in electric kettles used to heat "hard" water). The tendency for scale to accumulate can be minimized by completely cooling the coil after each use. Allow water to flow through the coil with the burner turned "OFF" until the coil has cooled to the temperature of the inlet water. When water conditions are such that scale buildup is inevitable, we recommend checking for visible accumulation of scale in the heater coil regularly. If there is any scale visible inside the pipe at the heat exchanger outlet, have the coil de-scaled by a qualified service technician. Refer to the de-scaling procedure outlined later in the appendix.

Check for scale buildup in the coil. Remove the hose from the heat exchanger outlet and look for any visible scale accumulation. Excessive scale build up will reduce the heat transfer from the burner to the water, thus reducing the effectiveness of the heater module.

DESCALING THE COIL

WARNING: Coil de-scaling using acid should only be done by qualified personnel.

The best way to acidize the coil is with a circulating pump capable of handling acids:

- 1. Fill a plastic container with a suitable acid diluted with water to the desired strength.
- 2. Connect the discharge from the circulating pump to the hot water outlet on the water heater with a suitable hose. Connect the inlet of the circulating pump to the acid container with the suction hose. Disconnect the water heater inlet hose form the pump module and use it as a return hose to the acid container. Start the pump, circulating the acid solution through the coil and back into the acid container, As the acid dissolves the scale it becomes neutralized, so about every five minutes add more acid to the container until all the scale has been removed from the coil. Flush out coil thoroughly with water after de-scaling.

If no circulating pump is available, another good method can be used:

- 1. Remove high limit control and piping from coil outlet. Install a standpipe on the outlet of the coil. Disconnect the water heater inlet hose from the pump module and run to a drain or suitable container.
- Remove cap from standpipe and pour in about 1/2 gallon of acid diluted 50/50 with water. Screw cap back on stand pipe immediately. Caution: Do not stand directly over chamber when pouring, as acid may blow back upon contact with scale. After ten minutes, pour more acid into chamber. Repeat same procedure until coil is free of scale. Flush out coil thoroughly with water after cleaning. Caution: Never allow acid to remain in coil for long periods of time.

Outlet Accessories

Most pressure wash applications are made easier to perform by using the outlet device that best suits the task at hand. The list below summarizes the most common types of outlet devices - consult with your Dynablast dealer for more information.

Standard Pressure Wash Nozzles

The standard pressure wash nozzle that is normally supplied with your Dynablast unit has an orifice sized for the output specifications of your unit. However, there is a wide variety of spray angle patterns available for most orifice sizes. Your Dynablast dealer usually stocks angles ranging from 0° to 40° for common orifice sizes and your dealer can advise you which pattern will work best for your application.

Specialty Nozzles

Consult your dealer for demonstrations of rotary nozzles (intensifiers), foam lances, wet sandblasting attachments, variable spray angle nozzles, water brooms and sewer and pipe cleaning nozzles.

Wands

Wands are available in a wide variety of lengths. Short wands simplify access in confined areas; long wands reach into those awkward spots and minimize ladder movement. Your Dynablast dealer usually stocks a complete range of sizes.

Pressure gauge fuel line

With respect to the pressure gauge fuel line, high pressure fuel line must be used for fuel line going from the burner to the fuel pressure gauge (high pressure side). Must be rated minimum 200 psi

Fuel nozzle

Change fuel nozzle every 6 months.

Specifications

| | MODEL | HV690F-12V |
|--------------------|-------------------------------------|-----------------------|
| | MAX PRESSURE (psi) | 3500 |
| | HEAT ENERGY (btu) | 690,000 |
| SPECIFICATION | FUEL TYPE | no 1 OR no 2 FUEL OIL |
| | BURNER VOLTAGE | 13.5V DC / 18.75 AMP |
| | BRAND | BECKETT |
| | MODEL NUMBER | SDC |
| | FIRING RATE (GPH) | 4.65 |
| BURNER | STACK DIAMETER (IN) | 10" |
| | FUEL PRESSURE (PSI) | 135 |
| | FUEL NOZZLE | 4 80°A |
| | THERMOSTAT | STANDARD |
| | FLOW SWITCH | STANDARD |
| SAFETY COMPONENETS | HIGH TEMPERATURE LIMIT PROTECTOR | STANDARD |
| | HIGH PRESSURE BLOW OFF VALVE | STANDARD |
| | PORTABLE | NO |
| FEATURES | FINISH | POLYESTER POWDER |
| | DIMENSIONS (LxWxH) (IN) | 26.5 x 26.5 x58 |
| | WEIGHT (LBS) | 790 |
| | COIL | 3/4" SCH 80 PIPE |

Initial factory settings:



Troubleshooting Guide

WARNING: POTENTIAL FOR FIRE, SMOKE AND ASPHYXIATION HAZARDS

Repairs or adjustments to the burner must <u>ONLY</u> be carried out by a professional, qualified oil fired burner Technician. Incorrect installation, adjustment or misuse of this burner could result in death, severe personal injury, or substantial property damage.

| TROUBLE | POSSIBLE CAUSE | REMEDY | |
|---|--------------------------------------|--|--|
| Blower fan will not turn | No power | Check 12volt power connections | |
| on | Blown Fuse on Primary control | Check and replace fuse. | |
| | No fuel or contaminated fuel | Fill fuel tank and check fuel filter for water and other contaminants. | |
| | Primary control soft lockout | Reset primary control turn unit off for 5 sec then turn on | |
| | (Refer to guide below) | See controller image below | |
| | Primary control hard lockout | Reset primary control turn unit off for 5 sec then turn on | |
| | (Refer to guide below) | See controller image below | |
| | Faulty thermostat | Replace | |
| Burner will not ignite | Plugged oil nozzle | Replace (do not clean) | |
| Missing Ferrite around | Electrodes out of alignment | Adjust. | |
| ignition wires | Electrodes insulator failure | Check for breaks, cracks, or sparks trails- Replace. | |
| | Water flow switch not closing | Adjust, repair or replace. | |
| | Fuel solenoid valve not opening | Clean, repair or replace. | |
| | Weak transformer | Clean and check transformer terminals. Replace if necessary. Check for spark. | |
| | Faulty burner oil pump | Adjust or replace | |
| | Air trapped in fuel system | Bleed fuel system | |
| Burner will ignite and run but flame is lost shortly | Missing Ferrite | Place ferrite around igniter wires | |
| thereafter | Misaligned flame tube | Adjust flame tube to factory setting | |
| | Thermostat set too low | Adjust thermostat | |
| | Faulty thermostat | Replace | |
| | Faulty flow switch/flow switch probe | Replace | |
| | Faulty Primary control | Replace | |

| | (Refer to guide below) | |
|--|--|---|
| | Tear in insulation around coil | Repair or replace |
| | Gap between coil insulation and top cap | Remove cap and add or adjust insulation to remove gap |
| Surface of Cabinet getting hot | Coil bottom insulation disturbed | Remove coil repair or replace bottom insulation |
| | Misaligned burner flame tube | Inspect for visual damage to flame tube flange assembly. Adjust, repair or replace flame tube assemblies. |
| | Loose fitting(s) | Tighten fitting(s) |
| | Frozen coil | Repair or Replace. |
| Water leak | Broken fitting(s) | Replace. |
| water leak | Severe condensation | Check insulation on bottom and around coil. Repair any tears or gaps in insulation. |
| | Air band open too much or too little | Adjust air band |
| Burner runs but does not | Fuel filter/fuel connections loose | Tighten or repair |
| run smooth | Fuel nozzle clogged | Replace fuel nozzle |
| | Air in fuel system | Bleed Fuel system |
| | Improper fuel | Use No. 1 or No. 2 Fuel Oil |
| | Combustion air insufficient | Adjust air band |
| | Fuel nozzle interior loose | Replace nozzle |
| | Electrodes misaligned | Adjust electrodes |
| Unit Smokes | Excessive soot build up on coil | Clean coil |
| | Fuel filter clogged | Clean fuel filter/replace |
| | Improper fuel pressure | Fix visible leaks. Check for clogged fuel lines. Service or replace fuel filter and/or fuel pump. |
| | Thermostat set too low | Adjust thermostat |
| | Water inlet temperature lower than normal (50°F) | Not applicable |
| Water temperature lower than normal | Water flow rate higher than normal | Adjust flow rate to machine specifications |
| | Coil limed up | Descale coil |
| | Improper combustion | Readjust burner |
| | Thermostat malfunction | Replace |
| Blowing Fuses/ breaker | Dead short | Check all wires and connections |

| | Wrong fuse / breaker | Replace with proper rated fuse / breaker |
|--|---|--|
| | Clogged or seized fuel pump | Repair or Replace |
| Burner drawing too much cur | | Replace burner or repair burner components |
| Motor seized | | Replace burner motor |
| | Broken blower wheel | Replace blower wheel |
| | Fuse / breaker trips while calling for heat | Check components on limit circuit and replace malfunctioning component |
| Burner continues to run after washing is stopped | Faulty flow switch/flow switch probe | Replace flow switch/flow switch probe |

NOTE: Use replacement insulation of manufacturer specifications.

Beckett SDC (HV690)Oil Burner with integrated Controller





See Beckett owner's manual for further details of operation.

To reset 12V primary control

- Turn power OFF using burner switch
- Leave power OFF for 10 seconds
- Turn power ON using burner switch



<u>Please note:</u> there are two fuses inside the 12 volt primary control. Take note of what functions they control

Figure 1 – Getting to know the control



Warranty Policy

This product is warranted to be free from defects in materials and workmanship under normal use and service, for a period of one year from the date of purchase, unless stated otherwise below, when operated and maintained in accordance with the Maintenance and Operation Instructions supplied with the unit. The warranty does not cover misuse or negligence.

This warranty is extended only to the original purchaser. Hoses, spray guns, wands and other accessories are warranted for 90 days. Warranty is void if repairs are attempted by anyone other than an Authorized Service Centre.

If a difficulty develops with the product, you should contact the nearest Authorized Repair Centre or DYNABLAST INC. office. Only these locations are authorized to make repairs to the product or replacement of defective parts, which will be done at no charge within a reasonable time after receipt of the product. Units or parts should be returned at the customer's expense to the nearest DYNABLAST location or Authorized Service Centre. Pack unit in a strong carton and pad tightly to avoid damage. Damage in transit is not covered by warranty. Include original purchase receipt with any claim (but keep a copy for your files).

DYNABLAST INC. liability under warranty is limited to repair of the product and/or replacement of parts and is given to the purchaser in lieu of all other remedies including incidental and collateral charges. There are no expressed warranties other than those specified herein.

| SPECIAL WARRANTIES | WARRANTY PERIOD |
|--|-----------------------------|
| Fabricated Components | 1 year parts, 1 year labour |
| Burner, Transformer, Control Switch, Safety Switch | 1 year parts and labour |
| Pressure and Flow Switch | |
| Schedule 80 Heating Coil Limited Warranty | 3 year parts, 1 year labour |
| *(see below) | |
| Schedule 40 Heating Coil | 2 year parts, 1 year labour |

We must receive the coil serial number section of the coil to substantiate the warranty claim.

We will not replace coils under warranty if the coils have been subjected to misuse such as:

1. Freezing 2. Lime Deposit 3. Other foreign material deposit 4. Shock or Vibration

Any replacement during the warranty period will have a warranty of one (1) year, or the balance of the original warranty, whichever is greater.

Contact your dealer for sales and service support. For your nearest dealer, contact Dynablast Inc. Mississauga, Ontario, Canada at 1-888-881-6667

SYMPTOM:

BURNER WILL NOT ESTABLISH A FLAME AND GO IN TO RELIGHT MODE. BURNER WILL CONTINUE TO TRY AND ESTABLISH A FLAME UNTIL IT LOCKS OUT (BURNER CYCLES ON AND OFF UNTILL IT LOCKS OUT).

DIAGNOSIS:



REPAIR STEP 1.



REPAIR STEP 2.



MOVE ELECTRODE ASSEMBLY DOWN BY PULLING GENTLY ON COPPER TUBE NUT. THIS MOVEMENT WILL REPOSITION THE INDICATING LINE UP ONE NOTCH ON THE ADJUSTER PLATE. TIGHTEN NUTS.

INDICATING LINE

START BURNER NORMALLY AND CONFIRM PROPER OPERATION. REMEMBER BURNER WILL IGNITE AFTER A FIVE SECOND PRE-PURGE DELAY. IF SYMPTOM PERSIST'S, ADD FERRITE TO IGNITER WIRES (SEE IMAGE BELOW). Contact: Eastern Canada 1-888-881-6667 Western Canada 1-800-527-8592



CLIP FERRITE AROUND THE THREE IGNITER WIRES AS CLOSE TO THE IGNITER BODY (WIRE COLOURS BLUE/WHITE, BLACK, WHITE). CLOSE ASSEMBLY AND TIGHTEN.



Parts Breakdown HV690F-12V



| Ref No. | Part Number | Description | Quantity |
|---------|-------------|-----------------------|----------|
| 1 | HW4.080A | Fuel Nozzle | 1 |
| 2A | HW5780 | Electrode Kit | 1 |
| 2B | ELAND 100 | Electrode Kit | 1 |
| 3 | HW3616 | Gasket | 1 |
| 4 | HW21441 | Oil Solenoid | 1 |
| 5 | HW2591 | Fuel Pump | 1 |
| 6 | HW7006U | Cad cell | 1 |
| 7 | HW5218301U | Igniter | 1 |
| 8 | HWHE7556 | Primary Control | 1 |
| 9 | HWELHFC3/8 | Strain Relief | 1 |
| 10 | HWEP3741 | Electrical Box | 1 |
| 11 | HW52146U | Burner Motor Assembly | 1 |

Parts Breakdown HV690F-12V



| Ref No | Part Number | Description | Quantity |
|--------|-------------|-------------------------------|----------|
| 1 | HWHEQ80753 | 82" X 24" X 1" 607 BLKT | 2 |
| 2 | HW40209 | 700 Coil | 1 |
| 3 | HWEP27167 | Bottom Steel Ring | 2 |
| 4 | HWHEQ80752 | Bottom Insulation Ring | 1 |

HW40209KIT INSULATION KIT REQUIRED WITH COIL REPLACEMENT

Parts Breakdown HV690F-12V Inlet



| Ref No. | Part Number | Description | Quantity |
|---------|---------------------|--------------------------------|----------|
| 1 | HWFIMP113-D5H160 | 1/2" X 5" Steel Nipple sch 160 | 1 |
| 2 | HWFIS1002-D | 1/2" ST Cross | 1 |
| 3 | GP100984 | 12 GPM Relief Valve | 1 |
| 4 | HWFIS1010-DC | 3/8"F X 1/2"M Steel Bushing | 2 |
| 5 | PSW1 | Pressure Switch 3 Wire | 1 |
| 6 | HWFIMP113-D41/2H160 | 1/2" X 4.5" NIPPLE sch 160 | 1 |
| 7 | HWFIS1000-D | 1/2"F X 1/2"F Steel Elbow | 1 |
| 8 | HWFIS1022-DC | 1/2"F X 3/8" MALE NIPPLE | 1 |
| 9 | GP103011 | FLOW SWITCH | 1 |
| 10 | HWEP22217FP | QUICK COUPLER | 1 |

Parts Breakdown HV690F-12V outlet



| Ref No. | Part Number | Description | Quantity |
|---------|--------------|--------------------------|----------|
| 1 | HWFIMP113-D6 | 1/2" X 6" Steel Nipple | 1 |
| 2 | HWFIS1000-D | 1/2" X 1/2" Steel Elbow | 1 |
| 3 | HWFIS1022-D | 1/2" X 1/2" Male Coupler | 2 |
| 4 | HWFIS1001-D | 1/2" ST Female Tee | 2 |
| 5 | HWFI348-12D | 1/2" To 3/4" JIC | 1 |
| 6 | HWT44110NL | Hi Limit (110C) | 1 |
| 7 | HWELT44165 | Hi Limit (160C) | 1 |
| 8 | HWEL3200 | 1/2" liquid tights | 1 |

Parts Breakdown HV690F-12V CONTROL BOX



Parts Breakdown HV690F-12V CONTROL BOX

| Ref No | Part Number | Description | Quantity |
|--------|------------------------|----------------------------------|----------|
| 1 | HWEL18235-12V | Volt Meter | 1 |
| 2 | HWELT61 | Hour Meter | 1 |
| 3 | HWELPBMC | Push Button | 2 |
| 4 | GP100439 | Thermometer Knob | 1 |
| 5 | HWEL2504-11E | DPDT Switch 12-250V | 1 |
| 6 | HWELV1DABCOB | Burner Switch | 1 |
| 7 | HWEL2194A1-28V | Pilot Light | 6 |
| 8 | HWELJ100806W | Electrical Box Front Panel | 1 |
| 9 | Included with Part # 3 | Button Contacts | 2 |
| 10 | Included with Part # 3 | Button Terminal Block | 2 |
| 11 | GP100439 | Thermostat Control | 1 |
| 12 | HWEL78J5672 | Fuse Relay (REQUIRES 2 AMP FUSE) | 1 |
| 13 | HWEL1174 | Relay | 1 |
| 14 | HWEL3022218 | OLIPFIX 35 Terminal Block | 2 |
| 15 | HWEL3044199 | UT16 Terminal Block | 7 |
| 16 | HWEL3044131 | UT6 Terminal Block | 4 |
| 17 | HWEL199-DR9 | 35mm DIN Rail | 1 |
| 18 | HWELW58XB1A4A-25 | 25 AMP | 1 |
| 19 | HWELVJ1008SWPL | Metal Box Plate | 1 |
| 20 | HWEL3200 | Liquid Tight NPT 1/2 | 1 |
| 21 | HWELJ100806W | Electrical Box | 1 |
| 22 | HWFARB224 | 1/2 Rubber Grommet | 1 |
| 23 | HWELHFC 3/8 | Liquid Tight NPT 3/8 | 1 |

Parts Breakdown HV690F-12V



| Ref No. | Part Number | Description | Quantity |
|---------|-------------------|-----------------------|----------|
| 1 | HWFIS1015-D | 1/2" MF Elbow | 1 |
| 2 | HWFIS1022-D | 1/2" Hex Nipple | 4 |
| 3 | HWEP24491 | Steam Bracket (Cross) | 1 |
| 4 | HWFI2809-12-48 | Steam Hose | 1 |
| 5 | HWFIS348-12D | GIC Fitting | 1 |
| 6 | HWFIS1001-D | 1/2" Tee | 1 |
| 7 | HWELATS7799-1IN | Thermocouple Probe | 1 |
| 8 | HWEP39504A | Ball Valve | 2 |
| 9 | HWEP22218 MP | 1/2" Snap Coupler | 1 |
| 10 | HWFI30025-250 | Thermal Gauge | 1 |
| 11 | HWFI1725-4C | 3/8" Barb | 1 |
| 12 | HWEP24490 | Steam Bracket (Tee) | 1 |
| 13 | HWFIS1010-DB | 1/2" X 3/8" Bushing | 1 |
| 14 | HWSSAA110-318-700 | Relief Valve | 1 |



